

External electrical connections are to each block **315** and via substrate **312** to the evaporatively metal-coated QTC layer **314** as a whole. Since the polymer composition used has zero or low conductance in its plane, layers **321** in this sensor can be of different polymers, for sensitivity to different trace constituents in the fluid.

Referring to FIG. 3(c), the sensor is similar to that of FIG. 1(a), but grid **18** (now numbered **22**) is separated from tube **16** and is movable up and down. Grid **22** may comprise electrically conductive material and act as an electrode, but this is not necessary if QTC block **20** carries a conductive coating such as evaporatively applied metal. Above grid **22** is disposed block **24** of permeable swellable polymer as for example random-packed particles, open-cell foam, cloth or honeycomb: such polymer is chosen to be absorptive of, and thus swollen by, a constituent of the fluid to be analysed. Above polymer block **24** is disposed porous ceramic frit **26**, distributing the generated stress over block **24**. This sensor is used in the same general manner as **1(a)**. However, particular modes of operation are available:

1. block **24** can remove from the fluid a constituent that is of no interest, thus preventing it from masking other constituents that are to be determined by reference to change of electrical resistance of body **20**;
2. block **24** can swell and apply pressure to body **20**, thus decreasing its resistance. This enables the sensor to react to a constituent that is inert to the polymer component of body **20**, and thus broadens the scope of use of the sensor without changing the polymer component of body **20**;
3. if the trace material is present in very low concentration, it may be stored in block **24** over a relatively long time, then expelled by heating (means not shown) over a short time, thus passing a more substantial quantity to body **20** to affect its conductance.

Referring to FIG. 4(a), in a fluid channel indicated generally at **410** is disposed block **412** of fluid-permeable polymer composition consisting of granular QTC nickel/silicone (weight ratio 7:1; volume ratio 0.824:1 of solid nickel within the composition), dispersed in collapsed silicone foam, as described in application PCT/GB/02402). Upstream and downstream of block **412** are placed rigid metal frit electrodes **414**, and these are held in contact with block **412** by adjustable bolts **416**. Block **412** may be electrically non-conductive or weakly conductive ('start-resistive') as installed, then brought to conductance by compression by tightening bolts **416**. Alternatively block **412** may be conductive as installed, for example by more strongly collapsing its foam structure and/or by using initially conductive nickel/silicone of higher nickel content or shrunk during cross-linking: then bolts may be used to increase starting conductance further. Block **412** and electrodes **414** may be supported in an outer sleeve for insertion into flow channel **410**, with O-ring seals mating with the wall of the channel.

The sensor of FIG. 4(b) is similar to that of FIG. 4(a) but can, owing to longitudinal instead of transverse flow, afford a longer residence time of fluid. The gas flow channel is suitably of rectangular cross-section, at least in the region of the sensor. Block **413** can be of the same composition as in FIG. 4(a) and is disposed between non-permeable metal electrodes **415** with compression adjustable by bolts **417**. Alternatively, to fit a cylindrical channel, compression can be adjusted by a worm-driven tubing clip.

A sensor designed to use the principle of FIG. 4(b) is shown in perspective view in FIGS. 4(e) and 4(f) below.

The sensor of FIG. 4(c) affords a relatively short residence time. It is similar to FIG. 2(a) but provides throughflow of fluid. The sensitive element is sheet **430** of foam-supported nickel/silicone QTC granules as in FIG. 4(a), supported by non-conducting fixed substrate **432** and horizontally movable substrate **434**, adjustment of which varies stretch and thus conductance of sheet **430**. At the extremities of sheet **430** are electrodes **436**, clamped into electrical contact with sheet **430** by bolts **438**.

FIG. 4(d) shows a sensor applicable to an outlet pipe **440**. It comprises outer framework **442** having fluid-permeable wall region **444**, supporting cylindrical block **446** formed internally with axial passage sized to fit snugly over the end of pipe **440** and closed at its downstream end at **448**, so that fluid flow is outwardly through region **444**. Pipe **440** may be formed with a perforated downward extension controlling the distribution of fluid into block. Block **446** is made of the same foam-supported polymer composition as in FIG. 4(a). Above block **446** and in electrical contact with it is hollow metal cylinder **450** fitting snugly over pipe **440** and fixed in relation to block **446** within framework **442**. Below block **446** and in electrical contact with its downstream end **448** is metal cylinder **452**, which is movable up and down within framework **442** to adjust the conductance of block **446**.

In FIG. 4(e,f) items **413**, **415** and **417** correspond to those shown in FIG. 4(b). Electrodes **415** are made of stainless steel and their position in relation to QTC block **413** is adjustable by means of bolts **417**. They are removable or replaceable by sliding axially of cylinder **420**. The whole unit is assembled in outer cylinder **420**, suitably made of 'PERSPEX' acrylic polymer, formed with grooves housing O-rings **422** to form a seal when inserted into a cylindrical fluid flow channel.

Referring to FIG. 5, sketches (a,b) show how devices according to FIGS. 2(c) to 2(e) can be assembled into a multiple analyser. In FIG. 5(a) rigid substrate **263** formed with cones **264** is aligned with QTC sheet **260** and holes **265** of insulating disc **266,267**, possibly on a shaft passing through holes **272**. The three items are then pressed together.

FIG. 5(b) shows a modification of FIG. 5(a) in which more scope for stretch adjustment is provided. Now substrate **263** carrying conical former **264** is replaced by perforated plate **274** and the function of formers **264** is provided by height-adjustable pistons **276**. The analyser is assembled in the same way as in FIG. 5(a).

Referring to FIG. 5(c), a miniaturised throughflow sensor **510**, such as described with respect to FIG. 1, 3(c) or 4(c), is mounted in each of the holes **512** in disc **514**. Disc **514** is rotatable about bearing **516** by powered means (not shown). The fluid inlet **518** of each sensor is fed from a separate source of analyte or from a rotary changeover valve system (not shown). Using such a valve system each sensor can operate in successive phases, for example, sorption, equilibration, desorption/washing.

Referring to FIG. 5(d), a system such as that of 5(c) can be operated with electrical instead of or additional to mechanical stress. In position **520** a high voltage pulse applied to the QTC material in sensor 'A' by way of its electrodes induces conductance. Sensor 'A' is then moved to position **522** at which it is connected to a Wheatstone Bridge circuit. Flow of analyte is started and its effect on conductance is measured. At the end of measurement sensor 'A' is moved to position **524** for subsequent phases such as mentioned above, or possibly for electrical reactivation. When sensor 'A' reaches position **522**, a further sensor 'B' arrives at position **520** and is activated by high voltage pulse and so on.